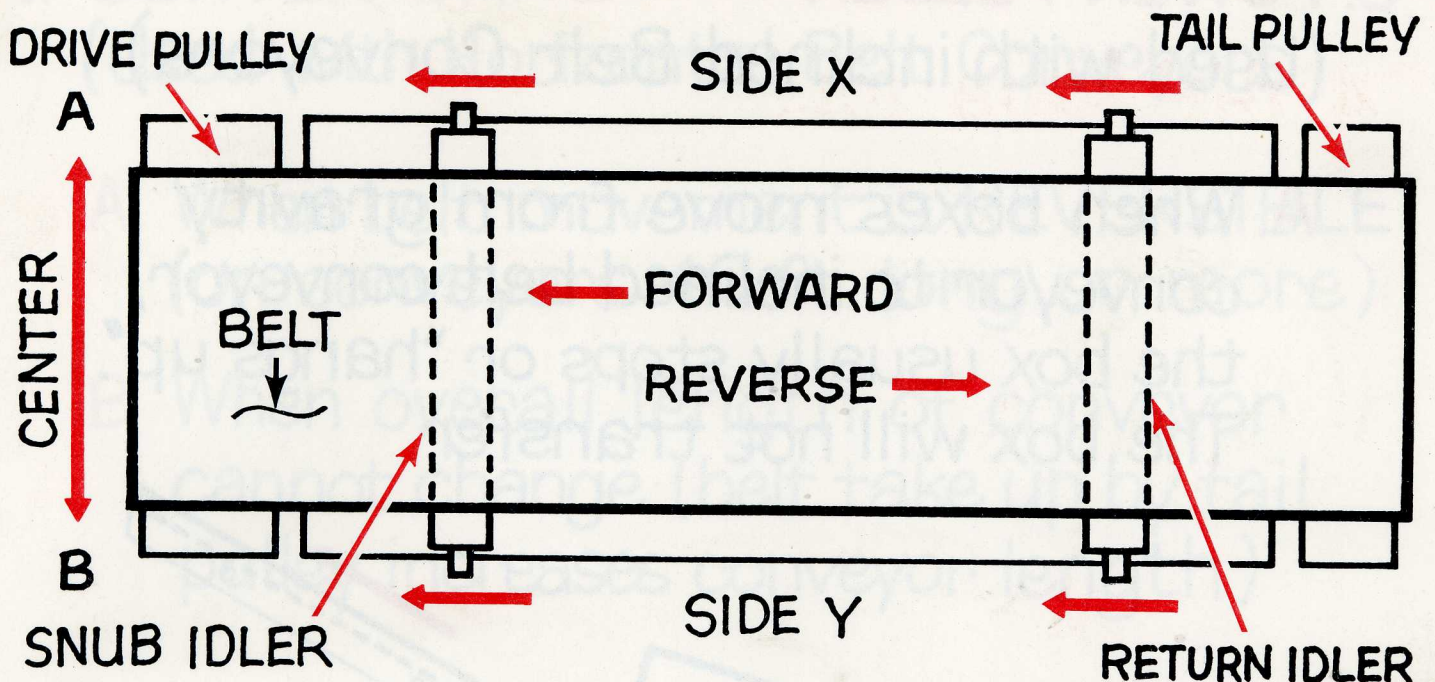


## 5. HOW TO "STEER" THE BELT.



- When belt runs forward and if it moves toward side "A"- move return idler nearest tail pulley on side "Y" toward "B" • If belt moves toward side "B"- move return idler on side "X" toward "A"
- When belt runs in reverse and if it moves toward side "A"- move snub idler on side "X" toward "A" • If belt moves toward side "B"- move snub idler on side "Y" toward "B"

**IMPORTANT:** Move snub idler or return idler only 1/16 in at a time. Then wait a few minutes to see if belt moves back to center. Only small adjustments are usually necessary.