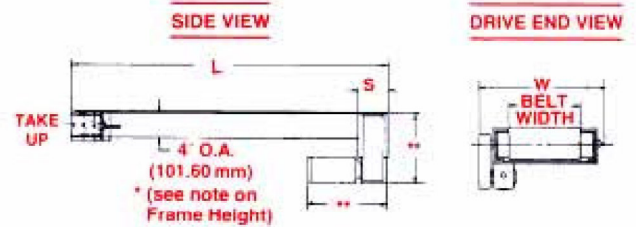


HORIZONTAL **WARDCRAFT**

AVAILABLE MOTOR MOUNTS: SEE PG. 14

Model H, Horizontal Conveyor with optional stationary leg supports and shown with "C" motor mount



L = LENGTH AS REQUIRED
 ** = WILL CHANGE WITH REDUCER USED
 T = TAIL END: BELT WIDTH PLUS 8 1/4" (209.55 mm) — NOT SHOWN
 W = DRIVE END: BELT WIDTH PLUS 10 1/4" (260.35 mm)
 S = BEARING PLATE 5" (127.00 mm)

FEATURES

- Inexpensive
- Reversible
- Floor or Ceiling Supported
- Smooth, Slim bed
- Belt Widths - 6"-36" std.
- Rugged Construction

HORIZONTAL is ideal for assembly line, inspection, sorting and packaging. Also able to transport cartons and objects wider than the belt width.

DRIVE . . . Stock power transmission parts: bearings, roller chain, drive sprockets, speed reducers, motors, all standard off-the-shelf components immediate availability.

STANDARD SPECIFICATIONS

Belt	PVC
Bed	10 gauge formed steel
Belt Width	6" to 36"
Bed Lengths	5' to 125'
Bearings	Anti-friction ball brgs.
Belt speed	70 fpm
Motor & Reducer	115/220V, 60 Hz, single phase, or 230/460V, 60 Hz, 3 phase; NEMA 56C face TEFC motor reversible (550V optional). 56C flanged reducers.
*Frame Height	4" high on units 6" wide through 30" wide from 5' through 50'. *8 1/2" high on units 6" wide through 30" wide, 55' and over.
Drive Pulley	4" dia. crowned & nitrile lagged on units 6" wide through 36" wide from 5' through 50'. *8" dia. crowned & Nitrile lagged on units 6" wide and through 36", 55' and over.
Tail Pulley	4" dia. crowned.
Take up	2 1/2" screw type located at tail end.
Motor mounts	A, B, C, D. (See pg. 14).
Guards	Metal guards totally enclosed. Painted safety yellow.
Paint	Vista green
Return Rollers	Belt return rollers 1 1/2-inch dia. steel with ball bearings.

OPTIONAL EQUIPMENT

Motor Mount	E, F, G, H, & K (See page 14)
Variable Speed	SCR, Varidrive, or Air Motor
Belt	Urethane, wire mesh (for other belts, consult factory).
Electrical Controls	1 or 3 phase, on-off switch, forward-off-reverse switch and thermal overload protection.
Bed Side Height	Higher available
Bed Lengths	Under 5' and over 125'
Belt Width	Under 6" over 36" and in between sizes to your specification in 1/4" increments.
Supports	Stationary supports (see pg. 14).
Cord & Plug	1 or 3 phase — STO — 10' long.
Casters	3" & 6" dia. swivel & rigid w/locks or brakes. Steel or poly.